

## Material: Hydrogenated Nitrile Butadiene Rubber (HNBR) MAX SPARE Code: HN 75

Physical properties	Nominal	Units
Hardness	75-80	Shore A
ASTM D 2240, 23°C		
Tensile strength	> 102	Kg/cm <sup>2</sup>
ASTM D 412, 23°C		
Elongation at break	> 200	%
ASTM D 412, 23°C		
Compression set	< 30	%
ASTM D 395, 150°C, 22 h, 25 %		
Air Ageing		
ASTM D 573, 150°C, 70 h		
Hardness Change	<(+10)	Points
Tensile Change	<(-25)	%
Elongation Change	<(-50)	%
Fluid Resistance, IRM-901		
ASTM D 471, 150°C, 70 h		
Hardness Change	-5 to+10	Points
Tensile Change	<(-20)	%
Elongation Change	<(-30)	%
Volume Change	-10 to +5	%
Fluid Resistance, IRM-903		
ASTM D 471, 150°C, 70 h		
Hardness Change	-15 to +5	Points
Tensile Change	<(-40)	%
Elongation Change	<(-30)	%
Volume Change	0 to +25	%
Specific Gravity	$1.21 \pm 0.02$	g/cc
ASTM D 792, 23°C		
Ash Content	< 10	%
800°C, 2 Hrs		
Service Temperature	-30 to 150	°C

## Disclaimer